



Installation Instructions

Steering Wheel Removal

1. Remove center cap from steering wheel to be removed.
2. Remove retaining nut (or bolt if shaft is internally threaded) from steering shaft.
3. Using wheel puller, gear puller, or other suitable method, remove wheel from shaft.
4. Retain Woodruff key or replace with new key for installation.

Steering Wheel Installation

1. Fully install steering helm and bezel according to manufacturer's instructions before attaching steering wheel.
2. Place Woodruff key in key slot on shaft.
3. Place wheel on shaft, aligning key-way slot in wheel with key in shaft. For externally threaded shaft, secure with a self-locking nut (i.e. nylon insert lock nut). For internally threaded shafts, use a bolt and lock washer. Use a flat washer between the wheel and the nut or bolt, as necessary.
4. Tighten lock nut or bolt firmly.
5. Place center cap in wheel to cover end of shaft. Secure cap with slotted set screw in wheel.



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