# **attwood**<sup>®</sup> Centric Seating System

## **Installation Instructions**

Attwood marine hardware, navigational lighting, bilge pumps, and other marine accessories are specified more than any other brand by America's best-known boat manufacturers as original equipment. Look to Attwood for quality replacement parts and marine accessories.

### SAVE THESE INSTRUCTIONS

Form Number 69341 Rev. C

04-11

The Centric Seating System is designed for quality boat seating, with stationary- and swivel-mount attachment to fishing boat pedestals. The seats are constructed of tough materials that are resistant to moisture and corrosion.

### **REQUIRED FOR INSTALLATION**

- · Adjustable wrench.
- 1/4" 20 diameter stainless fasteners. Fastener types can be bolts, or thread cutting bolts. Length must be <u>no longer than 1" (25mm)</u> long plus the thickness of the attachment base.
- Four flat and four lock washers.

If installing optional 7029-1 Locking Latch:

- · Cordless drill and 5mm diameter drill bit.
- Two (2) #68 x 3/16" tri-fold aluminum rivets with .040"-.5" grip range.



# WARNING

Read installation instructions carefully before installing seats. Improper mounting may result in serious injury.

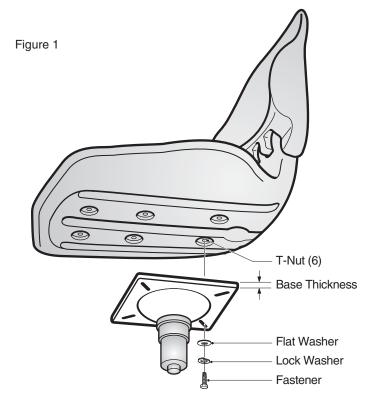
### **MOUNTING SEAT TO BASE**

Centric Seats can be mounted to a fixed base, pedestal base, swivel base or slider mount.

### **MOUNTING SEAT (Figure 1)**

**NOTE:** T-nuts are factory-installed. The T-nuts are 1/4" x 20-barrel style "Propel®" nuts.

**NOTE:** Bolts must be 1/4"-20 thread, <u>no longer than 1" (25mm) long</u> **plus** the thickness of the mounting base.



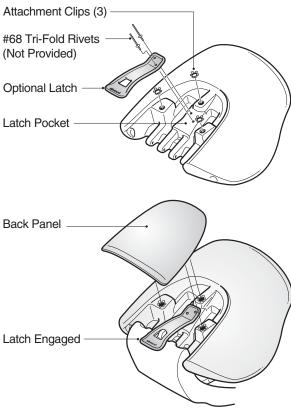
- Place washers on fasteners. Insert fasteners up through base and tighten into T-nuts of the seat.
- 2. Attach Back Panel using three (3) attachment clips fasteners supplied.

### **INSTALL OPTIONAL LOCKING LATCH (Figure 2)**

The Locking Latch holds the seat closed tightly. Lift the latch to release the lock and raise the seat back.

- 1. Prior to installing back panel, hold the latch with Attwood® logo outward. Place top end into the latch pocket.
- 2. Use latch as template to drill two (2) 5mm (13/64") holes in the pocket.
- 3. Attach latch with two (2) #68 tri-fold rivets (not provided).
- 4. Test latch for proper holding.
- 5. Attach back panel by pressing it into the cover attachment clips.

Figure 2



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The product must be returned to Attwood's plant at the address above, postage prepaid, and insured with proof of original purchase including date.

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